

Garant

Steel boring bar A.. SVUCR 93°, for indexable inserts VC.., right-hand, Shank Ø / insert size: 32/16mm


Order data

Order number	261348 32/16
GTIN	4045197656223
Item class	21T

Technical description

Head length L_1	33.5 mm
ISO code toolholder	A32S SVUCR/L16
suitable indexable insert	VC.. 1604..
Insert size	16 mm
Pack of insert screws	269028 2
Centre offset L_3	22 mm
Minimum pre-drill $\varnothing D_{min}$	40 mm
Shim	269005 8
Shim screw	269013 2
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 8	269005 8
Shim screw Type 2	269013 2
Set of insert screws Type 2	269028 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15